

2232F4Y

Key No.	Part Description
1	Body
2	Stem
3	Stem Point
4	Packing, Dyna-Pak®
5	Packing Nut
6	Handle
7	Hex Nut

### 2100 Series Valves

2215F4Y      2225F4Y      2232F4Y  
 2215F6Y      2225F6Y  
 2215G4Y  
 2215G6Y  
 2215G8Y  
 2215L64Y  
 2215L84Y



## Kit #SP2200K7 2200 Series Valves

### Packing and Seat Replacement

All Models except F8

Kit includes: ring gland, Teflon® wafers (3), spacers (2).

For Complete Listing of Model Numbers See Back Panel

### DISASSEMBLY

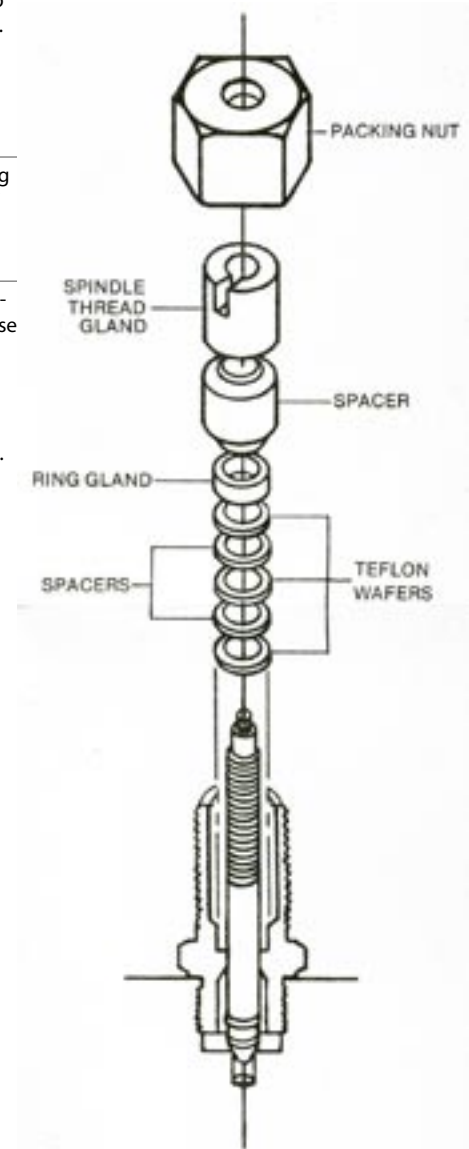
1. Unscrew hex nut, lift handle from stem, and remove second hex nut.
2. Unscrew packing nut and spindle thread gland from housing.
3. Extract spacer, ring gland and packing (wafers & spacers) from housing. NOTE: It may be necessary to move stem up and down to aid in extraction of parts.
4. Thoroughly clean packing sealing surface (stem, housing, & spindle thread gland) with acetone or trichloroethylene.

### Lubrication

1. Lubricate stem threads, spindle thread gland, packing nut threads, and packing with a 4:1 mixture of freon/fluorolube T-80 oil.

### ASSEMBLY

1. Make sure the stem is in full open position-stem back-seated. Replace packing, ring gland & spacer in reverse order of extraction. See exploded view.
2. Screw in spindle thread gland until it is snug against spacer
3. Slide packing nut onto stem, making certain pin engages slot in spindle thread gland and finger tighten.
4. With valve in the open position assemble hex nuts & handle to stem in reverse order of assembly and tighten with 16-18 inch lbs. torque.
5. With valve in the open position, tighten packing nut with 100-125 inch lbs. torque.



**Note: Valve should be tested at operating pressure prior to installation.**

For catalog information, contact your local Hoke stocking distributor or call Hoke, Inc. at (864) 574-7966.



Hoke, Inc.  
 405 Centura Court  
 Spartanburg, SC 29303

DISASSEMBLY

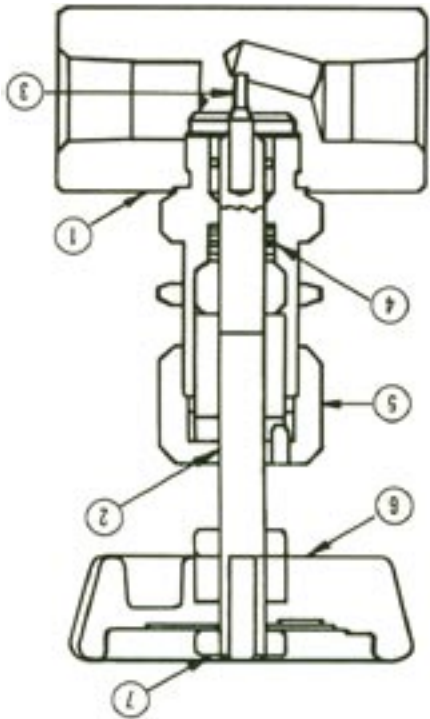
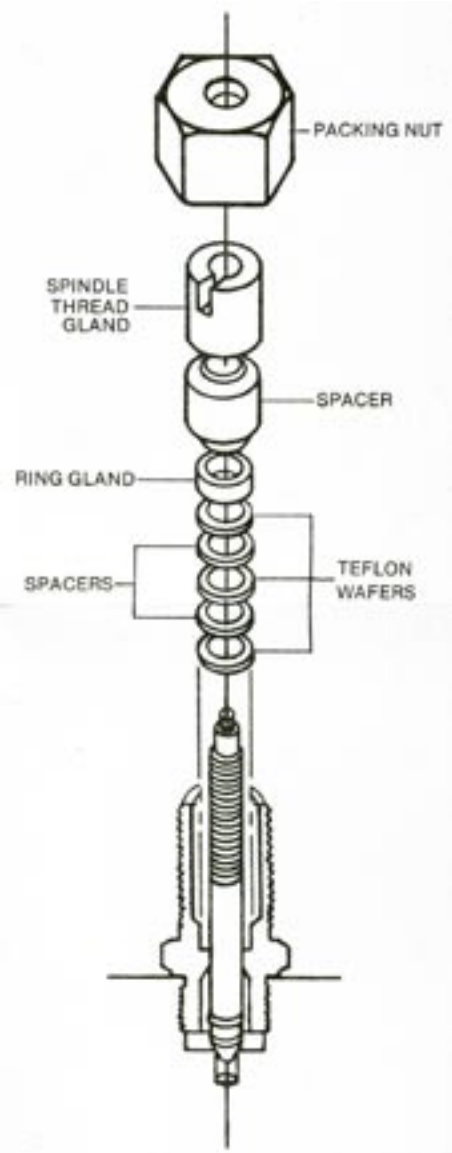
- 1. Unscrew hex nut, lift handle from stem, and remove second hex nut.
- 2. Unscrew packing nut and spindle thread gland from housing.
- 3. Extract spacer, ring gland and packing (wafers & spacers) from housing. NOTE: It may be necessary to move stem up and down to aid in extraction of parts.
- 4. Thoroughly clean packing sealing surface (stem, housing, & spindle thread gland) with acetone or trichloroethylene.

Lubrication

- 1. Lubricate stem threads, spindle thread gland, packing nut threads, and packing with a 4:1 mixture of freon/fluorolube T-80 oil.

ASSEMBLY

- 1. Make sure the stem is in full open position-stem back-seated. Replace packing, ring gland & spacer in reverse order of extraction. See exploded view.
- 2. Screw in spindle thread gland until it is snug against spacer
- 3. Slide packing nut onto stem, making certain pin engages slot in spindle thread gland and finger tighten.
- 4. With valve in the open position assemble hex nuts & handle to stem in reverse order of assembly and tighten with 16-18 inch lbs. torque.
- 5. With valve in the open position, tighten packing nut with 100-125 inch lbs. torque.



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2215F6Y  
2215G4Y  
2215G6Y  
2215G8Y  
2215L64Y  
2215L84Y
- 2225F4Y  
2225F6Y
- 2232F4Y



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Series  
Valves

Packing and Seat  
Replacement

All Models except F8

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