

2215F8Y

Key No.	Part Description
1	Body
2	Stem
3	Stem Point
4	Packing, Dyna-Pak®
5	Packing Nut
6	Handle
7	Hex Nut

2200 Series Valves

2215F8Y



Kit #SP2200K8 2200 Series Valves

Packing and Seat Replacement

F8 Models Only

Kit includes: ring gland, Teflon® wafers (3), spacers (2).

For Complete Listing of Model Numbers See Back Panel

DISASSEMBLY

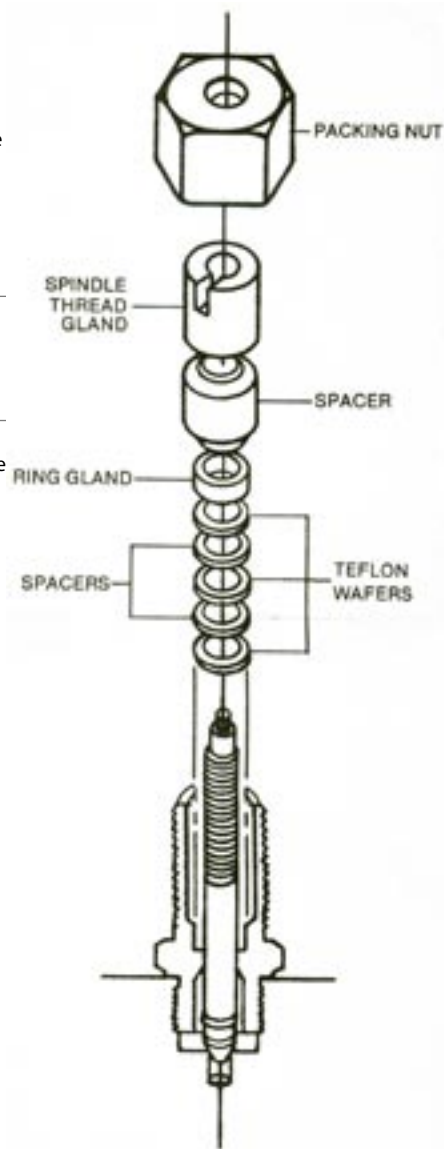
1. Unscrew hex nut, lift handle from stem, and remove second hex nut.
2. Unscrew packing nut and spindle thread gland from housing.
3. Extract spacer, ring gland and packing (wafers & spacers) from housing. NOTE: It may be necessary to move stem up and down to aid in extraction of parts.
4. Thoroughly clean packing sealing surface (stem, housing, & spindle thread gland) with acetone or trichloroethylene.

LUBRICATION

1. Lubricate stem threads, spindle thread gland, packing nut threads, and packing with a 4:1 mixture of freon/fluorolube T-80 oil.

Assembly

1. Make sure stem is in full open position-stem back-seated. Replace packing, ring gland & spacer in reverse order of extraction. See exploded view.
2. Screw in spindle thread gland until it is snug against spacer
3. Slide packing nut onto stem, making certain pin engages slot in spindle thread gland and finger tighten.
4. With valve in the open position assemble hex nuts & handle to stem in reverse order of assembly and tighten with 16-18 inch lbs. torque.
5. With valve in the open position, tighten packing nut with 100-125 inch lbs. torque.



Note: Valve should be tested at operating pressure prior to installation.

For catalog information, contact your local Hoke stocking distributor or call Hoke, Inc. at (864) 574-7966.



Hoke, Inc.
405 Centura Court
Spartanburg, SC 29303

DISASSEMBLY

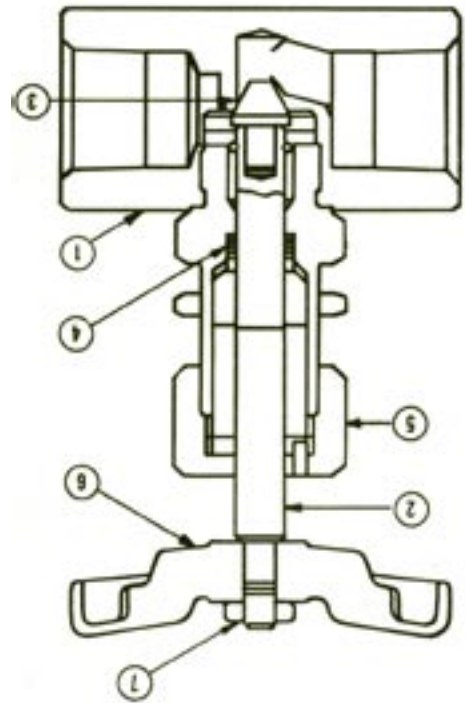
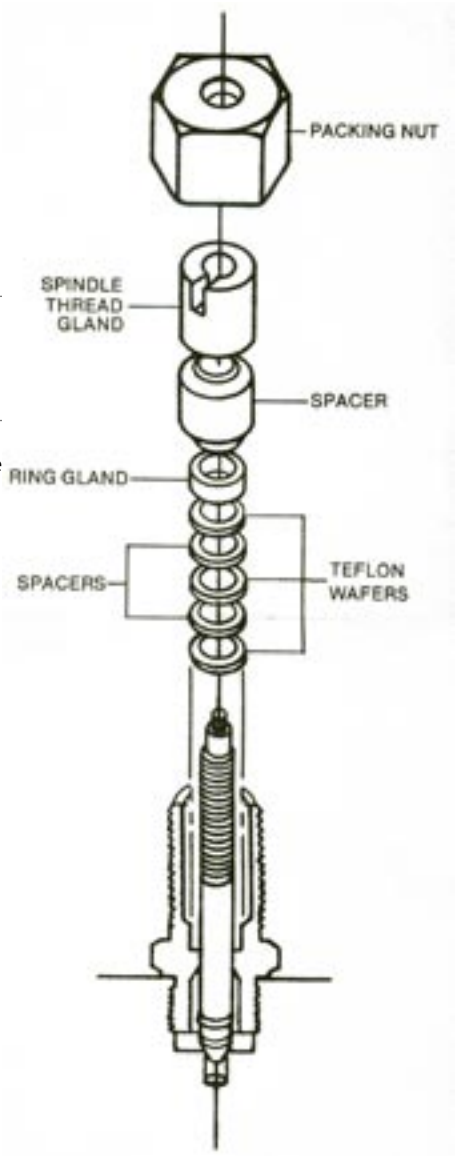
- 1. Unscrew hex nut, lift handle from stem, and remove second hex nut.
- 2. Unscrew packing nut and spindle thread gland from housing.
- 3. Extract spacer, ring gland and packing (wafers & spacers) from housing. NOTE: It may be necessary to move stem up and down to aid in extraction of parts.
- 4. Thoroughly clean packing sealing surface (stem, housing, & spindle thread gland) with acetone or trichloroethylene.

LUBRICATION

- 1. Lubricate stem threads, spindle thread gland, packing nut threads, and packing with a 4:1 mixture of freon/fluorolube T-80 oil.

Assembly

- 1. Make sure stem is in full open position-stem back-seated. Replace packing, ring gland & spacer in reverse order of extraction. See exploded view.
- 2. Screw in spindle thread gland until it is snug against spacer
- 3. Slide packing nut onto stem, making certain pin engages slot in spindle thread gland and finger tighten.
- 4. With valve in the open position assemble hex nuts & handle to stem in reverse order of assembly and tighten with 16-18 inch lbs. torque.
- 5. With valve in the open position, tighten packing nut with 100-125 inch lbs. torque.



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6	Handle
5	Packing Nut
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Kit includes: ring gland, Teflon® wafers (3), spacers (2).

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