

2100 Series Valves

2422L84Y	HARD SEAT
2424L84Y-D,Q or E	HARD SEAT
2426L84Y-C or D	HARD SEAT
2462L84Y	SOFT SEAT
2464L84Y-D,G or E	SOFT SEAT
2466L84-C or D	SOFT SEAT

2462L84Y

Key No.	Part Description
1	Body
2	Stem
3	Stem Point (Soft Seat Shown)
4	Packing, Dyna-Pak®
5	Packing Nut
6	Handle
7	Spindle Thread Gland
8	Housing
9	Spacer
10	Hex Nut



Kit #SP2400K2 2400 Series Valves

Packing and Seat Replacement

Kit includes: Teflon® wafers (3), lower spacers (2), ring gland, Teflon® seat, and screw.

For Complete Listing of Model Numbers See Back Panel

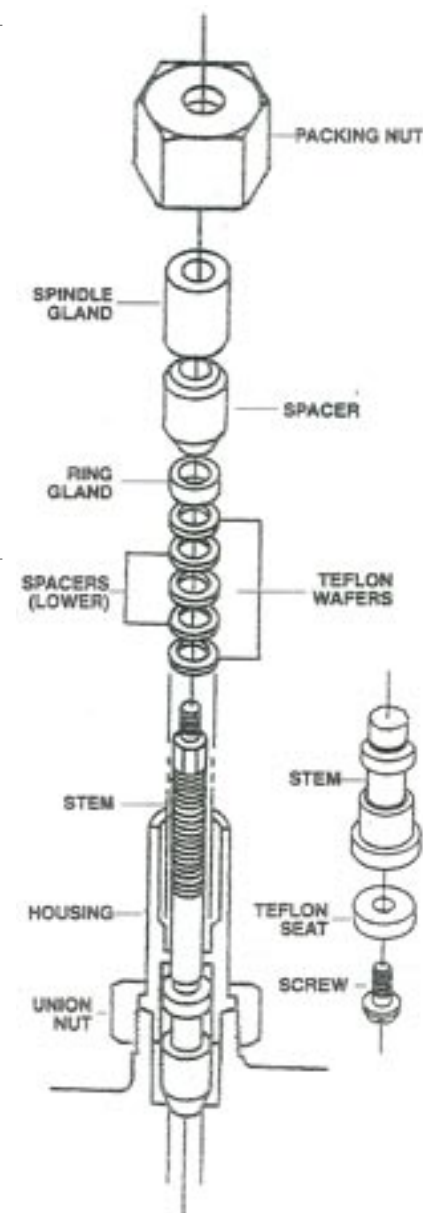
To Replace Soft Seat (As Applicable)

1. Unscrew union nut and remove housing from body.
2. Hold stem assembly in a soft clamp and remove stem tip screw and soft Teflon® seat.
3. If packing is also to be replaced, follow steps 4, 5, 6, 7.
4. Unscrew hex nut and remove handle.
5. Unscrew packing nut and spindle thread gland from housing.
6. Carefully remove spacer and packing, from housing.
NOTE: Moving stem up and down will aid in packing removal.
7. Thoroughly clean all sealing surfaces and threads with acetone or trichloroethylene.

1. Lightly lubricate packing area on stem and housing and all threads with Fluorolube GR-290 grease, or equivalent fluorocarbon grease.
2. If union nut has been removed, the housing and body sealing surface should also be lubricated with Fluorolube GR-290.

To Replace Soft Seat (As Applicable)

1. Attach Teflon®n seat to seat holder with screw and torque to 6-8 inch lbs. and insert stem into housing through bottom if stem has been removed from housing.
2. Assemble housing to body with union nut and tighten to 50 ft. lbs.
3. Insert packing (Teflon® wafers & lower spacers) into housing until it reaches bottom of housing. See exploded view.
4. Insert ring gland and spacer into housing until snug, screw spindle thread gland onto stem.
5. With valve in open position, screw on packing nut making certain that pin engages slot in spindle thread gland and torque to 50 inch lbs.
6. Replace handle and torque hex nut to 16-18 inch lbs.



Note: Valve should be tested at operating pressure prior to installation.



Hoke, Inc.
405 Centura Court
Spartanburg, SC 29303

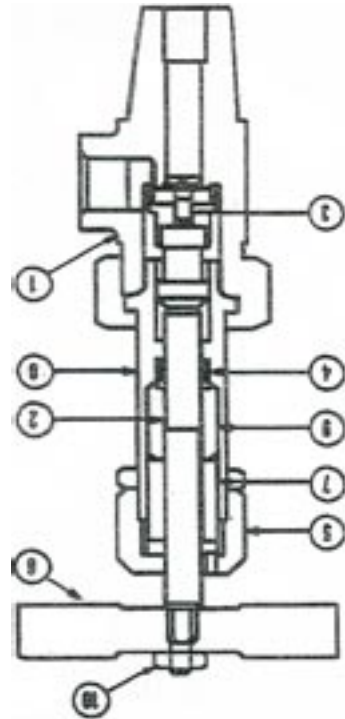
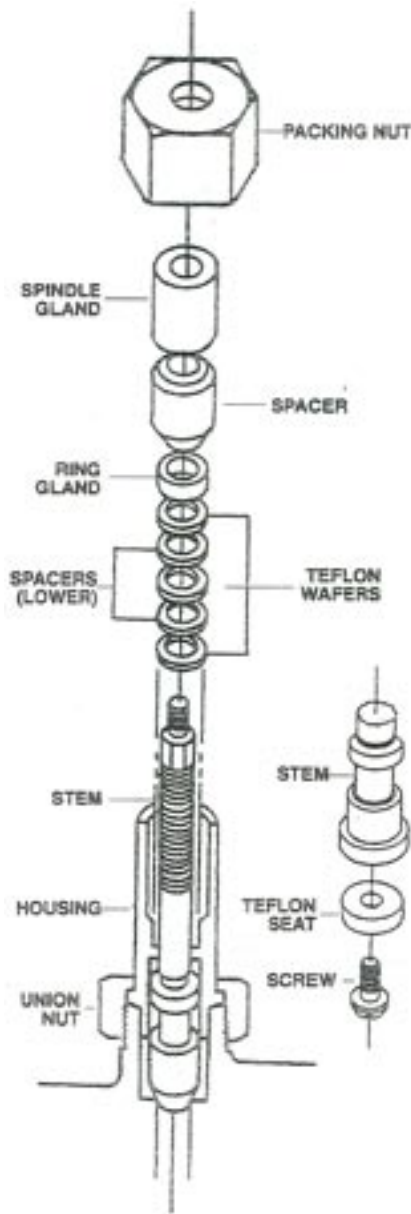
To Replace Soft Seat (As Applicable)

- 1. Unscrew union nut and remove housing from body.
- 2. Hold stem assembly in a soft clamp and remove stem tip screw and soft Teflon® seat.
- 3. If packing is also to be replaced, follow steps 4, 5, 6, 7.
- 4. Unscrew hex nut and remove handle.
- 5. Unscrew packing nut and spindle thread gland from housing.
- 6 Carefully remove spacer and packing, from housing.
NOTE: Moving stem up and down will aid in packing removal.
- 7. Thoroughly clean all sealing surfaces and threads with acetone or trichloroethylene.

- 1. Lightly lubricate packing area on stem and housing and all threads with Fluorolube GR-290 grease, or equivalent fluorocarbon grease.
- 2. If union nut has been removed, the housing and body sealing surface should also be lubricated with Fluorolube GR-290.

To Replace Soft Seat (As Applicable)

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- 2. Assemble housing to body with union nut and tighten to 50 ft. lbs.
- 3. Insert packing (Teflon® wafers & lower spacers) into housing until it reaches bottom of housing. See exploded view.
- 4. Insert ring gland and spacer Into housing until snug, screw spindle thread gland onto stem.
- 5. With valve in open position, screw on packing nut making certain that pin engages slot in spindle thread gland and torque to 50 inch lbs.
- 6. Replace handle and torque hex nut to 16-18 inch lbs.



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Kit #SP2400K2
2400
Series
Valves

Packing and Seat
Replacement

Note: Valve should be tested at operating pressure prior to installation.

For catalog information, contact your local Hoke stocking distributor or call Hoke, Inc. at (864) 574-7966.



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Spartanburg, SC 29303

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