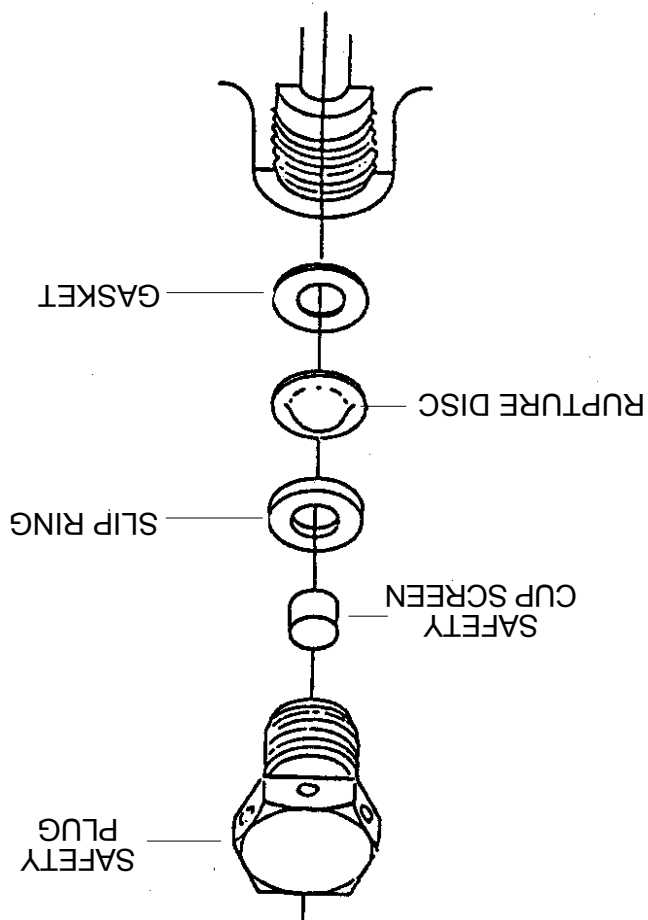


**NOTE:**  
The Rupture Disc Assembly should be tested at 70% of its rated rupture pressure prior to placing it into service. Do not exceed 70% of rating during test.

**4) ASSEMBLY:**  
Assembly Gasket, then Rupture Disc with its convex (bulged) side facing toward the safety plug, the Slip Ring, and finally the Safety Plug with Cup Screen. Tighten Safety Plug with a torque of 100 to 150 pound-inches. See exploded view.

**3) LUBRICATION:**  
Lubricate Safety Plug Threads lightly with a fluorocarbon-type lubricating oil, such as Fluorolube T-80.  
**2) CLEANING:**  
Clean all metal parts thoroughly with Acetone, Trichloroethane or other suitable solvent. Clean non metallic parts (gasket) with any detergent type cleaner which meets MIL-D-16791 type 1.

**1) DISASSEMBLY:**  
Loosen and remove Safety Plug and Cup Screen. Then remove Slip Ring, Rupture Disc and Gasket. Older models may not contain a Cup Screen or Slip Ring.



#### FOR USE WITH MODEL NUMBERS:

2424L84Y ☐  
2464L84Y ☐  
6712L4Y ☐  
6712L64Y ☐

	BURST RANGE	KIT#
D	1400-1600 PSI	SP6712K1
G	1800-2000 PSI	SP6712K2
E	2600-3000 PSI	SP6712K3
F	3500-4100 PSI	SP6712K4
H	5400-6200 PSI	SP6712K5



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Rupture disc  
replacement kit

Kit #SP6712K

KIT INCLUDES: SAFETY SCREEN, SLIP RING,  
RUPTURE DISC, GASKET & INSTRUCTION SHEET

2424  
2464  
6712  
SERIES

FOR COMPLETE LISTING OF MODEL  
NUMBERS SEE BACK PANEL