

Switching to a high quality tube fitting will improve any system's safety and performance. Maximum safety and performance are achieved when such fittings are used by a trained installer having the best tools with which to work.

1. The Hoke Gyrogage assures the safest possible installation by allowing the assembler to:
 - Verify all fitting components are present.
 - Assure tubing is fully inserted into fitting.
 - Confirm the fitting nut has been sufficiently tightened.
2. It also allows a post-assembly inspector to:
 - Confirm that fitting nut has been sufficiently tightened.
 - Easily verify hard-to-reach fittings because no additional inspection tool is required.

There's a Gyrogage for every Gyrolok® fitting regardless of size, material or configuration. Look to Hoke for the solution to your installation challenges.

GYROGAGE FOR THE SAFEST INSTALLATIONS

FOR YOUR SAFETY

It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation and maintenance of these products. Material compatibility, product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.



GYROGAGE SCRIBER REPLACEMENT KIT

Kit Includes: Scriber, Compression Spring, Roll Pin and Scribing Button

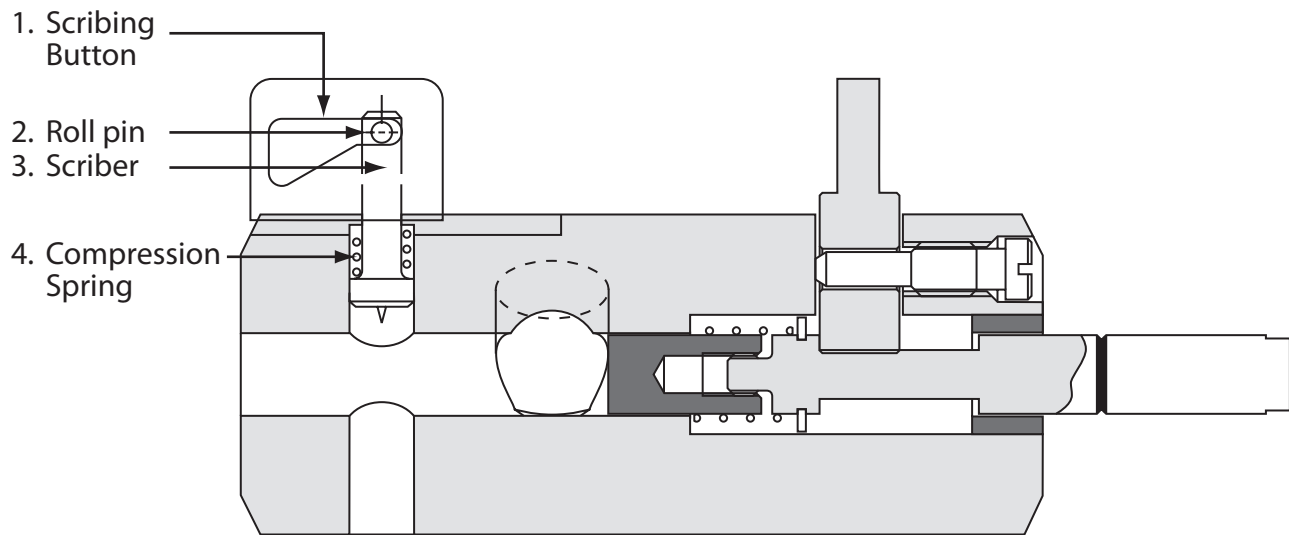
Kit Part No.

SPGGK1	1GG
SPGGK2	2GG, 3GG/MM
SPGGK3	3GG
SPGGK4	4GG, 6GG, 8GG, 6GG/MM, 8GG/MM, 10GG/MM, 12GG/MM
SPGGK5	10GG, 12GG, 14GG, 16GG, 14GG/MM, 16GG/MM, 18GG/MM, 20GG/MM, 22GG/MM, 25GG/MM

For catalog information, contact your local Hoke stocking distributor or call Hoke, Inc. at (864) 574-7966.



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GYROGAGE SCRIBER REPLACEMENT INSTRUCTIONS

Remove Existing Scriber

1. Hold the Gyrogage, with scribe to be replaced, and raise scribe by pushing scribing button (1) toward end of Gyrogage.
2. Insert an appropriately sized piece of tubing (which will be for support) into Gyrogage. Lower scribe by pushing scribing button (1) in opposite direction as step 1.
3. Remove roll pin (2) holding scribe in scribing button.
4. Remove tubing. Scriber (3) and compression spring (4) will drop out of Gyrogage. Discard these pieces.
5. Remove old scribing button (1) by sliding off Gyrogage and discard.

Install New Scriber

6. Slide new scribing button (1) onto Gyrogage with orientation as shown below.
7. Place compression spring (4) over scribe (3). Using a small screwdriver for support, insert this combination from bottom of Gyrogage up into scribe port. Hole in top of scribe must be visible in scribing button cutout.
8. Insert temporary pin with a diameter less than 1/16" such as a paper clip, through hole in top of scribe to hold it in scribing button.
9. Push scribing button to raise scribe.
10. Insert tubing to support scribe.
11. Push scribing button back to lower scribe onto tubing.
12. Remove temporary pin.
13. With hammer tap new roll pin into scribe. Be careful not to bend or damage roll pin during assembly.
14. Push button forward to raise scribe.
15. Remove tubing.

Confirm proper functioning of the Gyrogage with the replacement scribe on a suitable piece of tubing.