




QUALITY & ENGINEERING DOCUMENTS


Date: **August 30, 2019**
 To: **Public Record**
 From: **Bruce Crabtree**
 Subject: **Controlled Document Index for Suppliers**

Changes from previous release in red font


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HDS 105	Forging Material & Material Specifications		P
HDS 106	ANSI B-16.5-1996 Type Flange Material and Material Specifications		E
HDS 107	Special Options and Processing for Standard Product		H
HDS 108	Gage Design Specifications for Manufacturing of Inspection Gages		N/R
HDS 069	Standard HOKE Logo Specifications		E
HOKE Material Specifications			Rev Level
HMS 1	Material Specification Modification of Federal and ASTM Specifications QQ-S-581, ASTM-A-582 & ASTM-A-479 to meet HOKE Inc. Requirements		Z
HMS 20	Material Designators of Specifications		AX
HMS 21	Material Marking for all HOKE Valves		N/R
HOKE Process Specifications			Rev Level
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HPS 58	Passivation of Austenitic Stainless Steels		Q
HPS 65	GYROLOK Products - Engineering Specification for Product Marking Process		Y
HPS 94	Product Marking of Pipe Fittings		D
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HPS 146	Cleaning and Packaging of Parts for Oxygen Service		E
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HPS 177	Age-Hardening Procedure for GYROLOK Rear Ferrules made from Equalized Inconel X-50		N/R
HPS 187	Marking Requirements for GYROLOK Front and Rear Ferrules HOKE P/N: []FF-[]/[] and []FR-[]/[]		D
HPS 189	DOT Cylinder Manufacturing and Testing Requirements		B
HPS 201	Packaging Requirements for GYROLOK Nuts and Ferrules		N/R
HPS 211	Valve Marking & Identification		N/R
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HPS 215	Cleaning for Chlorine Service, For Product Specified by Olin		A
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B-214-3MM	Metric GYROLOK		G
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B-214-28MM	Metric GYROLOK		A
B-214-30MM	Metric GYROLOK		C
B-214-32MM	Metric GYROLOK		C
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B-214-38MM-XP	Metric GYROLOK		C
B-TSA-[]	TUBE STUB ADAPTER END STANDARD PRESSURE, IMPERIAL		R
B-TSAM-[]	TUBE STUB ADAPTER END STANDARD PRESSURE, METRIC		R
B-260-[]	STD FORM DETAILS DIN 3852, TYPE A (RS) ISO 228/1, EXT STRAIGHT THD		G
B-260M-[]	STUD END, DIN 3852 - TYPE A ISO METRIC THREAD		A
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B-265-[]	DIN 3852 TYPE Y (WITH GROOVE)		E
B-266-[]	BS EN 837-1 PARALLEL THREADED TAPPED HOLES		F
B-268-[]	SAE MALE O-RING BOSS [] SIZE		D
B-269-[]	THREADS, PIPE TAPERED EXTERNAL NTP		E
B-270-[]	FEMALE PIPE THREADS TAPERED INTERNAL NPT		J
B-271-[]	SAE POSITIONABLE END PER SAE J514 & SAE J475 (ISO R725)		D
B-272-[]	SAE "O" RING SEALING PORT PER SAE J1926/1 (ISO 11926-1)		A
B-273	END CONNECTION SELECTOMITE VALVE SERIES		N/R
B-274-[]	STRAIGHT THD, MALE, W/O-RING FACE SEAL, [] UNF-3A THD		N/R
B-275-[]	RT THREADS, INTERNAL (BRITISH STD PIPE TAPERED)		B
B-276-[]	SAE J514, MALE 37 DEG FLARED TUBE FITTING END		N/R
B-280-[]	THREADS, PIPE TAPERED INTERNAL ANPT		A
B-281-[]	SAE MALE O-RING FACE SEAL		N/R
B-300-*	MALE VACULOK FITTING		B
B-400	STEM/HOUSING HOLE DETAILS		N/R
B-1300	STEM HOUSING HOLE DETAILS 1300 & 1600 METERING VALVES		N/R
B-1500	STEM HOLE DETAILS		N/R
B-1700	BONNET & STEM HOLE DETAILS		N/R
B-2100-187	STEM/HOUSING HOLE DETAILS 0.187 ORIFICE		N/R
B-2100-250	STEM/HOUSING HOLE DETAILS 0.250 [6.35mm] ORIFICE		A
B-2100-313	STEM/HOUSING HOLE DETAILS 0.313 ORIFICE		N/R
B-2219-437	STEM/HOUSING HOLE DETAILS 0.437 ORIFICE		A
B-2300-062	STEM/HOUSING HOLE DETAIL 0.062 [1.59] ORIFICE		N/R
B-2300-125	STEM/HOUSING HOLE DETAIL 0.125 [3.18] ORIFICE		N/R
B-2400-1	2400 & 2800 VALVE HOLE DETAIL		B
B-3700-062	STEM/PACKING HOLE DETAILS 0.062 [1.57mm] ORIFICE		A
B-3700-170	STEM/HOUSING HOLE DETAILS 0.170 [4.32mm] ORIFICE		A
B-3800-170	STEM/HOUSING HOLE DETAILS 0.170 [4.32mm] ORIFICE		A
B-3800-217	STEM/HOUSING HOLE DETAILS 0.217 [5.51mm] ORIFICE		A
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B-HPTSA-[]	TUBE STUB ADAPTER END, HIGH PRESSURE, FRACTIONAL		E
B-HPTSAM-[]	TUBE STUB ADAPTER END, HIGH PRESSURE, METRIC		E
2514-*C	GYROLOK FITTING 'P' TYPE 40 DEG CONE		D
2514-*R	SAE J1926/1 CONNECTION (STRAIGHT THD, O-RING SEAL)		N/R
2539-*P	ISO PARALLEL PIPE THREADS (BRITISH PARALLEL PIPE THDS) INTERNAL		A
2543-*	CROSS REF. HOKE TO CSC STD (INTERNAL & EXTERNAL TAPERED PIPE)		N/R
B-1MNC	MALE NUT CONNECTION 1/16 TUBE SIZE		G
B-2MNC	MALE NUT CONNECTION 1/8 TUBE SIZE		T
B-4MNC	MALE NUT CONNECTION 1/4 TUBE SIZE		Q
B-6MNC	MALE NUT CONNECTION 3/8 TUBE SIZE		B
B-8MNC	FEMALE GYROLOK PORT DETAIL SIZE 8 (1/2) TUBE SIZE		B
B-10MNC-MM	FEMALE GYROLOK PORT DETAILS 10MM TUBE SIZE		C
B-12MNC	MALE NUT CONNECTION 3/4" TUBE SIZE		A
B-16MNC	MALE NUT CONNECTION 1" TUBE SIZE		A
B-AS4395-[]	AS4395, MALE FLARED END 37 DEG FLARED TUBE CONNECTION		B

This document indexes current revision level of controlled documents applicable to HOKE® suppliers.

Sincerely,

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CIRCOR Instrumentation