

Codes & Standards Compliance Office

2202 2nd Ave.

Regina, SK S4R 1K3
PH: (306)798-7112 Toll Free: (866)530-8599
FAX: (306)787-9273 Toll Free: (866)760-9255
Email: boilerpermits@tsask.ca
Website: www.tsask.ca

Statutory Declaration (Registration of Fittings)

TSK-1008

Declaration Information		
Paul Wright	In this space, show facsimile of manufacturer's logo or trademark as it will	
Engineering Supervisor		appear on the fitting.
(company title, e.g. vice president, plant n (must be in a position of authority in the manufacturing		CRANE HOKE
Crane Instrumentation & Sampling		
(name of manufa		
cated at: 405 Centura Court, Spartanburg, So		(D-1-1-0-1-)
(Plant Address – Apt/Street) o solemnly declare that the fittings listed herei essel Safety Act (check one)	(City,Prov) nunder, which are subject to the <i>Sas</i>	(Postal Code) skatchewan Boiler and Pressure
Comply with the requirements of ASME	B31.1 2020 Ed. (Unlisted Componer Wh	nich specifies the dimensions,
(title of Materials of construction, pressure / tem	recognized North American Standard)	
O Are not covered by the provisions of a re	cognized North American standard a	
to comply with		_ as supported by the attached
data which identifies the dimensions, ma for such ratings, and the marking of the f	•	nperature ratings and the basis
urther declare that the manufacturer of these	fittings is controlled by a quality conf	trol program which has been
rified by the following authority, SAI Global	-	eing suitable for the manufacturer
these fittings to the stated standard. The fitti		0
Hoke Gyrolok Tube and Pipe Fittings		
support of this application, the following infor	mation, calculations and / or test dat	a are attached:
	mation, calculations and / or test dat	a are attached:
support of this application, the following infor	mation, calculations and / or test dat	a are attached:
support of this application, the following infor	mation, calculations and / or test dat	a are attached:
support of this application, the following infor R-GYROCRN	mation, calculations and / or test dat	a are attached:
support of this application, the following infor R-GYROCRN Declaration		a are attached:
support of this application, the following infor R-GYROCRN	mation, calculations and / or test dat	a are attached:
support of this application, the following infor R-GYROCRN Declaration ECLARED before me at		of OTAR
support of this application, the following infor R-GYROCRN Declaration ECLARED before me at		of OTAR
support of this application, the following infor R-GYROCRN Declaration ECLARED before me at		of OTAR PUBLIC
support of this application, the following information Declaration ECLARED before me at day of day of the following information day of the following day of the fol	In the State , 202	of OTAR
support of this application, the following information Declaration ECLARED before me at day of day of the following information day of the following day of the fol	In the State , 202	of OTAR PUBLIC
support of this application, the following information CLARED before me at Special day of Speci	In the State , 202	of OTAR POBLIC OF SOUTH CASE O
Declaration ECLARED before me at day of day	In the All Market	of OO OTAR DE SOUTH OF SOUTH O
support of this application, the following informal process of the supplication of the following informal process of the supplication of the suppl	In the Add (Signature), Add (Signature)	of ONOTAR DE SOUTH OF
Declaration ECLARED before me at day of day	In the Start of the Boile in Category	of OTAR PUBLIC OF SOUTH OF SOU
Declaration ECLARED before me at day of Commissioner of Oaths) Office Use Only of Day of Day of Day of Saskatchevan	In the Add (Signature), Add (Signature)	r and Pressure Vessel Safety Act and
Declaration ECLARED before me at day of day	In the Salah Jan	r and Pressure Vessel Safety Act and
Declaration ECLARED before me at day of day	In the Salah Jan	r and Pressure Vessel Safety Act and
support of this application, the following informs. Peclaration ECLARED before me at day of	In the Salah Jan	r and Pressure Vessel Safety Act and



Engineering Report

Title Qualification of Hoke Gyrolok Tube and Pipe Fittings by Burst Test and Similarity

REV. DATE: PAGE:

В 14-FEB-2022

231 OF 232

Scope of Registration

Connection			Minimum Design	Max. Allowable Working Pressure		
Description	Type & Size Range	Material	Metal Temperature (MDMT)	MDMT to 100°F	At Maximum Temperature	Design Code of Construction
	Gyrolok® Compression Fitting Ends Sizes 1/8" to 1"	F316/L SST		SEE TABLE BELOW	SEE TABLE BELOW	ASME B31.1 (UNLISTED COMPONENTS) & ASME B31.3 (UNLISTED COMPONENTS)
Gyrolok Tube and Pipe Fittings	Gyrolok Tube and Pipe Fittings Male NPT 1/16" to 2" Male SO-7 (tapered) 1/8" to 2" (Shaped fittings) (Shaped fittings) 1/16" to 2" (ASTM A479)	ASME SA-182) (Shaped fittings)	-20°F for ASME B31.1 applications -40 °F/°C Technical Safety Authority of Saskatchewan 0A23909.53 13136 Registered June 27, 2022 April 13, 2032	10,975 psig to 3800 psig	7000 psig to 2900 psig @ 1000°F	
	Female NPT 1/16" to 2" Female ISO-7 (tapered) 1/8" to 2"	(Straight Fittings) Registration No File No		7000 psig to 3000 psig	4700 psig to 2300 psig @ 1000°F	ASME B1.20.1



Engineering Report

Title Qualification of Hoke Gyrolok Tube and Pipe Fittings by Burst Test and Similarity

REV. DATE: PAGE: B 14-FEB-2022 232 OF 232

Scope of Registration (cont'd)

Gyrolok End Connection Size	MAWP at temps. up to 100°F	MAWP at temps. at 1000°F (max. temp.)	
1/8 in.	8421 psig	6442 psig	
1/4 in.	7542 psig	5749 psig	
3/8 in.	6710 psig	5133 psig	
1/2 in.	5795 psig	4433 psig	
9/16 in.	5461 psig	4178 psig	
5/8 in.	5045 psig	3860 psig	
3/4 in.	4213 psig	3223 psig	
13/16 in.	3797 psig	2905 psig	
7/8 in.	3381 psig	2586 psig	
15/16 in.	2965 psig	2268 psig	
1 in.	2584 psig	1977 psig	

