

2202 2nd Avenue Regina, SK S4R 1K3 Canada 1 (866) 530-8599 info@tsask.ca www.tsask.ca

REGISTRATION OF A PRESSURE FITTING DESIGN

02-Mar-22

TSSA 345 Carlingview Drive Toronto, Ontario M9W 6N9

Attention: Cecylia Garbacz File Number: 12966 [0 F]

Re: Manufacturer: Crane Instrumentation & Sampling

Item: Hoke 4200 Series Packless Bellows Valves

Catalog or Drawing: Per Crane Scope of Registration ER-4200CRN (30-Aug-2021)

TSASK Codes and Standards Compliance has registered the design listed above in accordance with The Boiler and Pressure Vessel Act and Regulations and CSA B51. The Canadian Registration Number (CRN) is:

OC23697.53 Expiry Date: January 6, 2032

Please note that every fitting shall be constructed in strict accordance with the registered design.

Fitting registrations are required to be resubmitted for validation after ten (10) years from the registration date in accordance with CSA B51, Clause 4.2.1.

Should you require anything further, please do not hesitate to contact the Codes and Standards Compliance Office at your convenience.

Yours truly,

Athan Syrgiannis, P.Eng.

Codes and Standards Compliance

Remarks:

A valid quality control program must be maintained at the production facility for the fitting registration to remain valid until the expiry date.



Codes & Standards Compliance Office

2202 2nd Ave. Regina, SK S4R 1K3

PH: (306)798-7112 Toll Free: (866)530-8599 FAX: (306)787-9273 Toll Free: (866)760-9255 Email: boilerpermits@tsask.ca

Website: www.tsask.ca

Statutory Declaration (Registration of Fittings)

TSK-1008

I. Declaration Information			
I, Paul Wright Engineering Supervisor	In this space, show facsimile of manufacturer's logo or trademark as it will appear on the fitting.		
(company title, e.g. vice president, (must be in a position of authority in the manufa	CRANE (HOKE)		
of: Crane Instrumentation & Sampling	OKAITE,		
located at: 405 Centura Court, Spartanbu			
(Plant Address – Apt/Street) do solemnly declare that the fittings listed I Vessel Safety Act (check one)	(City,Prov) nereinunder, which are subject to the Sask	(Postal Code) Fatchewan Boiler and Pressure	
	which title of recognized North American Standard) temperature ratings and identification mar	ch specifies the dimensions, king of the fittings, or	
to comply with ASME B31.1 2020 Ec	f a recognized North American standard and A/ASME B31.3 2020 Ed (Unlisted components), materials of construction, pressure / tempthe fittings for identification.	as supported by the attached	
I further declare that the manufacturer of the verified by the following authority, SAI Gloof these fittings to the stated standard. The Hoke 4200-series valves	bal as bei	ng suitable for the manufacturer	
In support of this application, the following ER-4200CRN	information, calculations and / or test data	are attached:	
II. Declaration		CASHELL SALES	
this 3 st day of thouse the limit day of the LE Rogers (phint hame) (Signature of Commissioner of Oaths)	In the Hate , 2000 (Stenature)	Of NOTARY AND PUBLIC SOUTH	
III. Office Use Only			
To the best of my knowledge and belief, the app CSA B51, Clause 4.2, and is accepted for regis		and Pressure Vessel Safety Act and	
Technical Safety Authority of Saskatchevvan Begistration No. OC23697.53	(Date Registered – MM DD YYYY) (For the Administrator / Chief Inspector)	(Expiry Date – MM DD YYYY)	
Registration No			
Registered Date: March 2, 2022		TSK-1008 Rev. 10/2012	
Expiry Date: January 6, 2032		Page 1 of 1	



Engineering Report

Title Qualification of Hoke 4200-series Packless Bellows Valves by Burst Test and Similarity

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Scope of Registration



Part Number	Main Pressure Bearing Components		Conn.	Min. Design	Maximum Allowable Working Pressure		Design Code of
	Description	Material	Sizes	Metal Temp. (MDMT)	MDMT ≤ T ≤ 100°F	At Maximum Temperature	Construction
4212F4Y	BODY	316 SST (ASTM A479 / ASME SA-479)	1⁄4" FNPT	-320°F - [-196°C]	1250 PSIG	1050 psig @ 600°F	ASME B31.1 (Unlisted Components) ASME B31.3 (Unlisted Components)
4212G4Y			1/4" GYROLOK				
4212N6Y			3/8" O.D. SOCKET WELD				
4212G6Y			3/8" GYROLOK				
4213Q6Y			3/8" O.D.				
4235Q6Y			TUBE STUB				