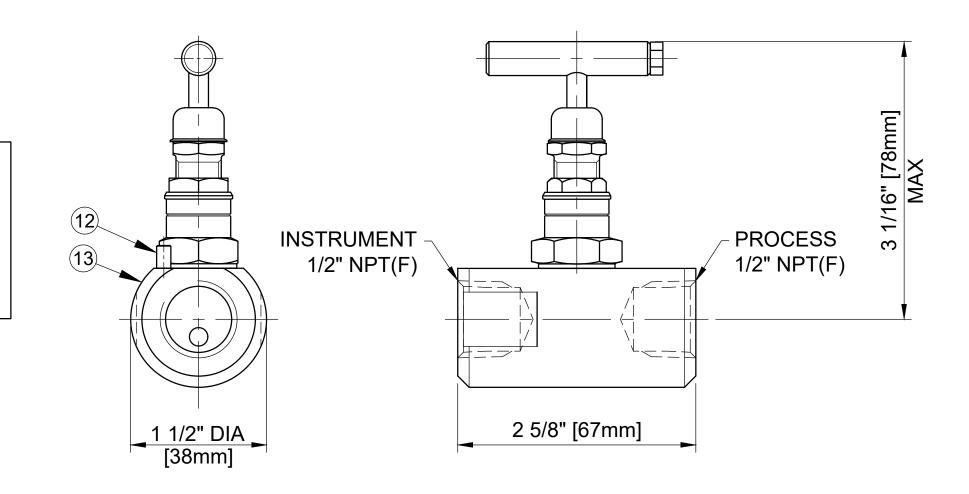


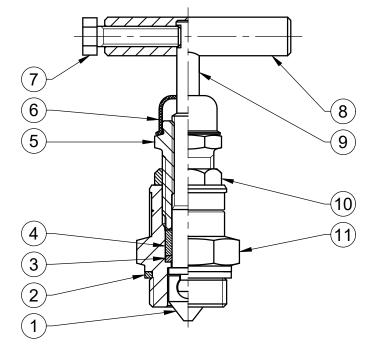
MAXIMUM WORKING CONDITIONS COLD WORKING PRESSURE: STANDARD, 6,000PSI (414BAR) (AT REDUCED TEMPERATURE)

TEMPERATURE: -29°C (-20.2°F) TO 240°C (464°F) (AT REDUCED PRESSURE)

APPROX WEIGHT 0.4Kg



## **HEADUNIT DETAIL**



REF	DESCRIPTION	MATERIAL		
No		TITANIUM		
1	TIP	ASTM B348 GR5		
2	BODY SEAL	100% VIRGIN PTFE		
3	PISTON RING	ASTM B348 GR5		
4	SEAL BUSH	100% VIRGIN PTFE		
5	PUSHER	316 SS		
6	DUST CAP	LOTREX 2300		
7	SCREW	A4 [316] SS		
8	TEE BAR	316 SS		
9	SPINDLE	ASTM B348 GR5		
10	LOCKNUT	316 SS		
11	SEAL HOUSING	ASTM B348 GR5		
12	LOCK PIN	316 SS		
13	BODY	ASTM B348 GR5		

A18683

## MARKING DETAILS (MARKING REFERENCE ONLY)



## REMARK

- ADDITIONAL TAG PLATE FOR ADDITIONAL INFO UPON REQUESTED
- HCT HEAT CODE TRACEABILITY WILL BE MARKED ON BODY & END FITTINGS

THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF CRANE COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CRANE COMPANY IS PROHIBITED.			APPROVALS		CRANE HOKE
			ZL	12/10/2023	
REMOVE ALL BURRS, DO NOT SCALE DRAWING, DRILL POINTS STD			ZL	12/10/2023	SPARTANBURG, SOUTH CAROLINA 29303
PDE 111 PER 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES	APPROVED	JQ	17/10/2023	TITLE GENERAL ARRANGEMENT TYPE F50 ROUND SINGLE ISOLATE NEEDLE VALVE
BREAK CORNERS 0.005 - 0.010	TOLERANCES ARE:	EC NUMBER	)	(	FEMALE X FEMALE CONNECTIONS
	.XXX = ±.005 ANGLES :±1* .XX = ±.010 CONCENTRICITY :Ø 0.015 .X = ±.060 MACHINE FINISH : 63RMS	INITIAL USAGE	(REF DNLY)	Χ	SIZE A3 CAGE CODE DVG NO. A18683 REV B
4		CAD FILE NAME			SCALENTS ECCN NO XXXXX SHEET 1 DF 1