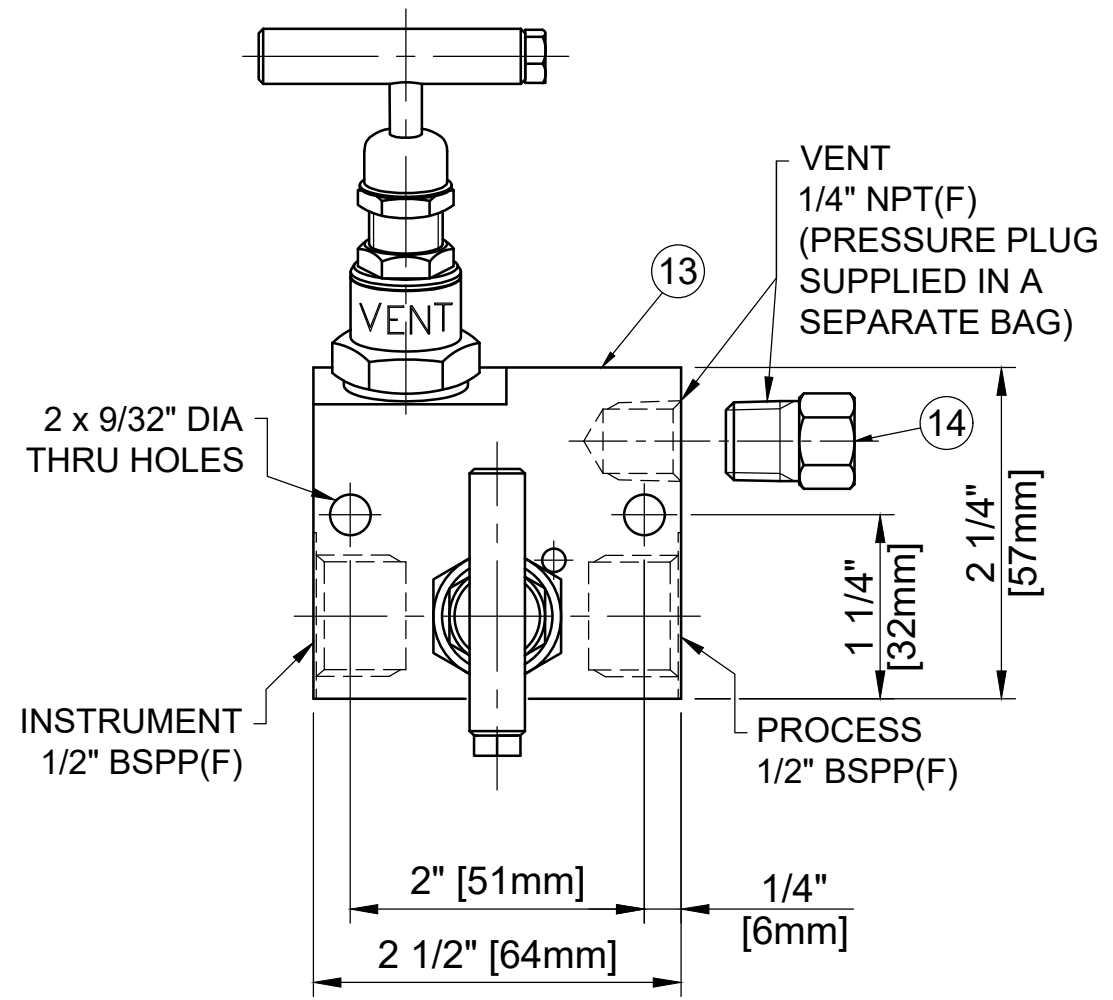
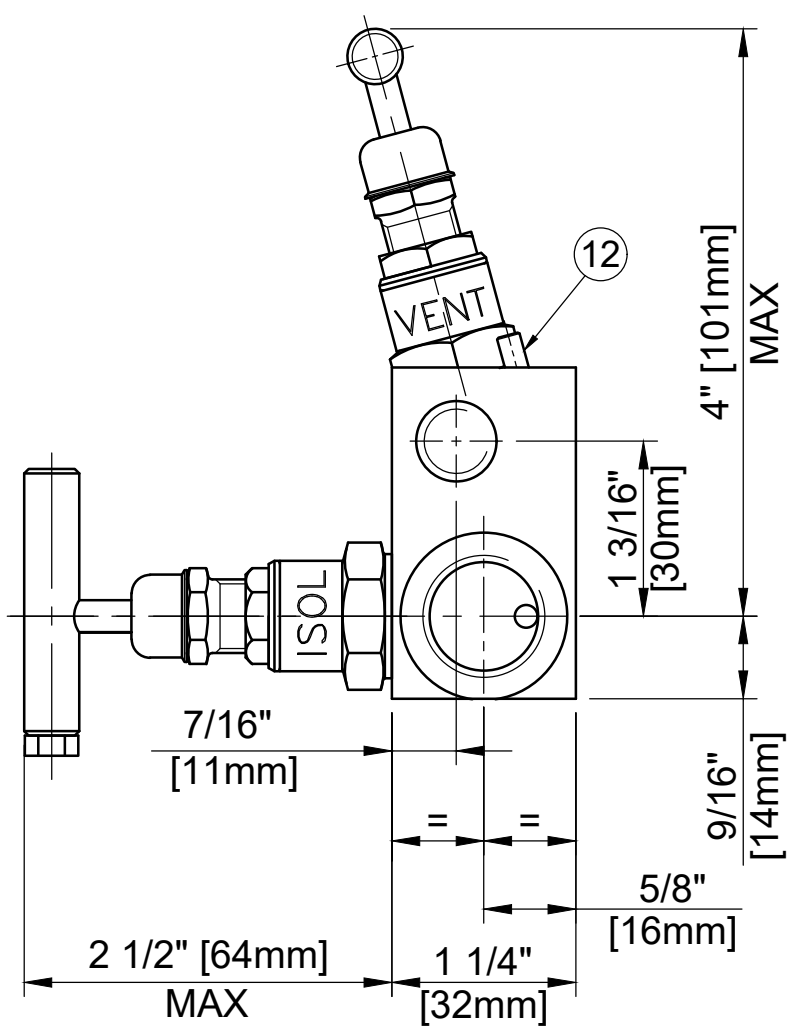


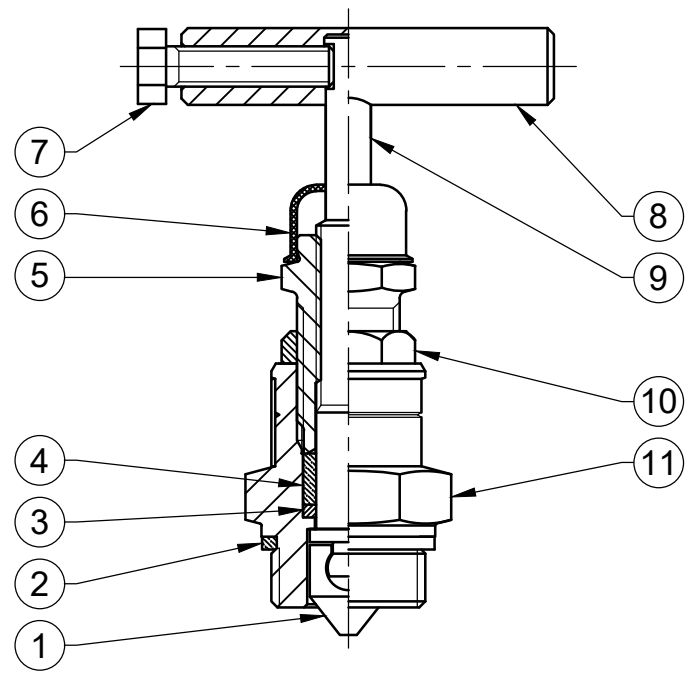
MAXIMUM WORKING CONDITIONS
 COLD WORKING PRESSURE:
 STANDARD, 6,000PSI (414BAR)
 (AT REDUCED TEMPERATURE)

TEMPERATURE:
 240°C (464°F)
 (AT REDUCED PRESSURE)

APPROX WEIGHT
 1.0Kg



HEADUNIT DETAIL



REF No	DESCRIPTION	MATERIAL
		STAINLESS
1	TIP	ASTM A276 /A479 316
2	BODY SEAL	100% VIRGIN PTFE
3	PISTON RING	316 SS
4	SEAL BUSH	100% VIRGIN PTFE
5	PUSHER	316 SS
6	DUST CAP	LOTREX 2300
7	SCREW	A4 [316] SS
8	TEE BAR	316 SS
9	SPINDLE	ASTM A276 /A479 316
10	LOCKNUT	316 SS
11	SEAL HOUSING	ASTM A276 /A479 316
12	LOCK PIN	316 SS
13	BODY	ASTM A276 /A479 316
14	PRESSURE PLUG	ASTM A276 /A479 316

MARKING DETAILS
 (MARKING REFERENCE ONLY)



REMARK

- ADDITIONAL TAG PLATE FOR ADDITIONAL INFO UPON REQUESTED
- HCT HEAT CODE TRACEABILITY WILL BE MARKED ON BODY & END FITTINGS

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REMOVE ALL BURRS, DO NOT SCALE DRAWING, DRILL POINTS STD

BREAK CORNERS 0.005 - 0.010

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES

TOLERANCES ARE:

.XXX + .005	ANGLES 1:21
.XX + .010	CENTRICITY 1:0.015
X + .060	MACHINE FINISH 6.3RMS

APPROVALS		DATE
CREATED	ZL	11/10/2023
DRAWN	ZL	11/10/2023
APPROVED	JQ	17/10/2023

EC NUMBER X

INITIAL USAGE (REF ONLY) X

CAD FILE NAME

CRANE		HOKE	
SPARTANBURG, SOUTH CAROLINA 29303			
TITLE GENERAL ARRANGEMENT TYPE G12AF 1/2" FEMALE x FEMALE GAUGE ISOLATE VALVE, BSPP INLET AND OUTLET			
SIZE A3	PAGE CODE	DWG NO. A18687	REV C
SCALE N.T.S.	ECON NO. XXXXX	SHEET 1 OF 1	